

## CLAIMS

### WHAT IS CLAIMED IS:

1. A semiconductor light-emitting device comprising:  
 5       a substrate made of group III-V nitride semiconductor;  
        a first n-type semiconductor layer containing indium and formed over a main surface of the substrate; and  
        a light-emitting layer formed between the first n-type semiconductor layer and the substrate.
- 10       2. The device of claim 1,  
        wherein the substrate is made of gallium nitride.
3. The device of claim 1,  
        wherein the substrate is a substrate whose main surface is polished.
4. The device of claim 3,  
 15       wherein the substrate is a substrate whose main surface is etched.
5. The device of claim 3,  
        wherein the substrate is a substrate whose main surface is planarized.
6. The device of claim 1,  
        wherein the light-emitting layer has a multiple quantum well structure formed by  
 20       alternately stacking a quantum well layer and a barrier layer, and  
        the quantum well layer has a thickness of 1 to 2.5 nm inclusive.
7. The device of claim 1,  
        wherein the first n-type semiconductor layer is made of a compound whose general formula is represented by  $\text{In}_a\text{Al}_b\text{Ga}_{1-a-b}\text{N}$  ( $0 < a < 1$ ,  $0 \leq b < 1$ ,  $a + b \leq 1$ ).
- 25       8. The device of claim 7,  
        wherein the aluminum content of the first n-type semiconductor layer is 3% or lower.

9. The device of claim 1,

wherein the first n-type semiconductor layer has a thickness of 10 nm to 1  $\mu$ m inclusive.

10. The device of claim 1, further comprising a second n-type semiconductor layer  
5 formed between the substrate and the first n-type semiconductor layer.

11. The device of claim 10,

wherein the second n-type semiconductor layer is made of a compound whose general formula is represented by  $\text{In}_c\text{Al}_d\text{Ga}_{1-c-d}\text{N}$  ( $0 \leq c < 1$ ,  $0 \leq d < 1$ ,  $c+d < 1$ ).

12. The device of claim 11,

10 wherein the second n-type semiconductor layer is an n-type contact layer.

13. The device of claim 8, further comprising a third n-type semiconductor layer formed between the first n-type semiconductor layer and the light-emitting layer.

14. The device of claim 13,

wherein the third n-type semiconductor layer is an n-type contact layer.

15 15. The device of claim 1, further comprising a fourth n-type semiconductor layer formed between the first n-type semiconductor layer and the light-emitting layer.

16. The device of claim 15,

wherein the fourth n-type semiconductor layer is made of a compound whose general formula is represented by  $\text{Al}_e\text{Ga}_{1-e}\text{N}$  ( $0 \leq e < 1$ ).

20 17. The device of claim 16,

wherein the fourth n-type semiconductor layer is a cladding layer.

18. The device of claim 17,

wherein the cladding layer has a thickness of 5 to 200 nm inclusive.

19. The device of claim 1, further comprising:

25 an n-type contact layer which is formed between the substrate and the light-emitting layer and a portion of which is exposed;

an n-side electrode formed on the exposed portion of the n-type contact layer;

an n-type cladding layer formed between the first n-type semiconductor layer and the light-emitting layer;

a p-type semiconductor layer formed on the light-emitting layer; and

a p-side electrode formed over the p-type semiconductor layer,

5 wherein the device is mounted with an element formation surface thereof facing a submount for mounting.

20. A illuminating device comprising the multiple semiconductor light-emitting devices of claims 1 through 19.